



# POLY SACCHARIDE RESIN

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# What's polysaccharide means?

Its a long chain polymeric carbohydrates and coactive resin, which will emulsify and stabilize water molecules in Alkyd resin chain by hydrogen bond.

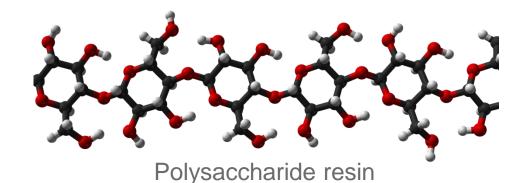
Polysaccharide resin create new phase from (Water, Polysaccharide resin, Alkyd resin) its form new generated molecules so its control the water evaporation through drying so it prevent pinholes.

## **Compatible with**

Long alkyd chain

Medium alkyd chain

Short alkyd chain (fast dry ,chain stop alkyd and short cocount)



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# Different between (Polysaccharide & Emulsifier)

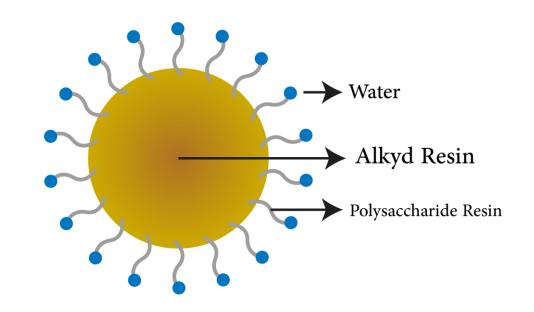
#### Polysaccharide resin (poly resin 100)

work by insert water molecules in alkyd chain resin by hydrogen bond so its improve stability ,film forming performance and control drying process

#### **Emulcifier**

work by miscible water within alkyd particle so water just suspended in solvent base resin less stability, less addition water, low water evaporation control and free water particles.

	Polysaccharide Resin	Emulcifier
Stability	++	+
Gloss	++	+
Yellowing	+	++
Drying time	++	+
Wetabitty	++	-
Water addition	++	+







# Features of polysaccharide Resin (polyresin100)

#### **Reduce VOC**

Poly resin 100 decrease petroleum solvent so decrease volatile organic compound.

#### **Cost Reduction**

Poly resin 100 make cost reduction becouse allow addition water by high ratio instead by alkyd, solvent and filler and decrease the density of products.

#### **Gloss and Gloss retention**

Poly resin 100 create new phase particles (water,polyresin 100,alkyd)not effect on gloss and gloss retention

#### **Drying**

Poly resin 100 act as a catalyst so although the decrease the driers percentage according to alkyd the drying time is better.

#### Wetability ,Workabiliy and Film forming performance

Poly resin 100 improve wetability, workability and film forming performance.

#### **Compatibility**

Poly resin 100 allow to addition water to (long alkyd ,medium and short) .

#### Storage

Poly resin 100 create new phase from alkyd and water so its very stable for long time.



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# How to work?

#### 1-Emulsion Intermediate (E.I)

GUIDE FORMULA FOR E.I For Long Alkyd					
RAW MATER	RIAL	Wt.%	Function		
long alkyd	(70%)	17.00	Resin		
White Spir	ite	16.50	Solvent		
Byk 052	)	0.50	Defoamer		
Poly Resin	100	6.00	Polysaccharide Resin		
Water		60.00	Solvent		
Sum		100.00			

GUIDE FORMULA FOR E.I For Short Alkyd					
RAW MATERIAL	Wt.%	Function			
Short alkyd (60%)	17.00	Resin			
Xylene	16.50	Solvent			
Byk 052	0.50	Defoamer			
Poly Resin 100	6.00	Polysaccharide Resin			
Water	60.00	Solvent			
Sum	100.00				

- Mix Poly resin well with alkyd, solvents and defoamer.
- Add water by rate (60-100) L/M on the desk of the mixer with high speed (1500-2000) RPM .
- After finish water addition let the mixer 30 min at the same speed .

### 2-Direct water addition (DWA)

After production mill base add poly resin 100 to completely mix then add water 1500 RPM by rate 60-100 L\M after full addition mix for 30 min at the same speed.

## **Stability test**

Put E.i or final product in oven at 55 C° for 48 Hours (No seperation and Stable viscosity).





# Guide formula for White enamel paints

Raw material	Standard formula	by Poly resin 100	
long alkyd (70%)	52.00	32.00	
Ca 10 %	1.00	0.60	
Disperse solvent base	0.30	0.30	
Bentone	0.10	0.20	
White Spirite	25.00	11.00	
Dupont R 902	20.00	20.00	
Emulsion intermediate	0.00	35.00	
Co 10 %	0.50	0.25	
Zr 18 %	0.80	0.50	
Antiskin	0.30	0.30	
Sum	100.00	100.00	

Cost saving by Weight 12%
Cost saving by Volume 18%

**Initial Results** Viscosity @ 25°C Colour (L,a,b) **Contrast Ratio (%)** Gloss 20/60 **Dry time** 1 week @ 50°C Viscosity @ 25°C Colour (L,a,b) **Contrast Ratio (%)** Gloss 20/60 **Dry time** 2 weeks @ 50°C Viscosity @ 25°C Colour (L,a,b) **Contrast Ratio (%)** Gloss 20/60 Dry time

standard modified 82 KU 80 KU 96.57, -1.17, 2.49 96.49, -1.13, 2.44 97 97.3 84.7/91.5 82.5/91.7 5.0 hrs. 4.5 hrs. 79 KU 80 KU 94.48, -0.95, 3.12 94.50, -0.96, 2.97 96.8 96.7 84.2/91.6 83.9/91.6 8.0 hrs. 7.5 hrs. 80 KU 80 KU 96.35, -0.80, 2.92 96.42, -0.81, 2.72 96.7 96.2 83.6/92.2 83.7/91.8 9.5 hrs. 8.75 hrs.





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# Thank You

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