

ormulai	tion type:New/Modified	Reason fo	r Modification : NF		
	Product: Emulsion interm	diate of long alkyd		Formulation No: 00231	
	Shade: Clear Processing Equipement: H.S.M			Issue Date: 7/2016	
				Chemist Ref:-H.R .2016	
CODE	RAW MATERIAL	Wt. %	Function	Quality Control Specification	
	Ensure the mixer is clean,add under slow speed in given sequence			Opacity	Clear
				Fineness	
	long alkyd (70%)	17.00	Resin	Vis. Spendle 5	15000 cp
	White Spirite	16.50	Solvent	SP.Gr	0.9 g/l
	Byk 052	0.50	Defoamer	Shade	Clear
	Mix at low speed to get homogeneous solution				
	Poly Resin 100	6.00	Polysaccharide Resin		
	Mix the polysaccharide resin well				
	Water	60.00	Solvent		
	Add water by rate (60-100) L/M on the desk of the mixer with high speed (1500-2000) RPM. after finish water addition let the mixer (30-45) m on the same speed				
	Sum	100.00			

Special instruction from RD:Temperature in mixer shouldn't increase more than 50 deg C.

R&D CHEMIST R&D Manager Technical Manager Verified by

ATTENTION

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